

Date: Tuesday, 08/08/2006 1:02:34 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D35431
Job Number : 28097	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 08/08/2006 S.O. No. : N/A	Drawing Number : PROTOTYPE
Prsht Rev. : NC	Project Number : N/A
First Issue : 08/08/2006 Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : MD & LL	Due Date : 15/08/2006
Checked & Approved By :	Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE AS PER DRWG D3543 REV.A

M 17626

FF 06.08.08

2.0	MACRLICS125	1/8" Polycast II Sheet
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Comment: Qty.: 2.0000 sf(s)/Unit Total: 2.0000 sf(s)
 1/8" Polycast II Sheet

B#

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 RETURN MODIFIED WINDOW TO
 MARC B.
 WITH NEW P/N & B/N

06.08.08

4.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

06/08/17

Job Completion



06.08.17

PRELIMINARY ISSUE

06.08.01

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
CHECKED	APPROVED	DRAWING NO. D3543	SHEET 1 OF 2
DATE		TITLE	SCALE
06.08.01		HINGE DOOR PUSH-OUT WINDOW	NIS
A	06.08.01	NEW ISSUE	

3M MASKING FILM ON
BOTH SIDES AFTER INSTALLATION
OF D3108-9 DECALS

0.13
(REF)

VIEW A-A

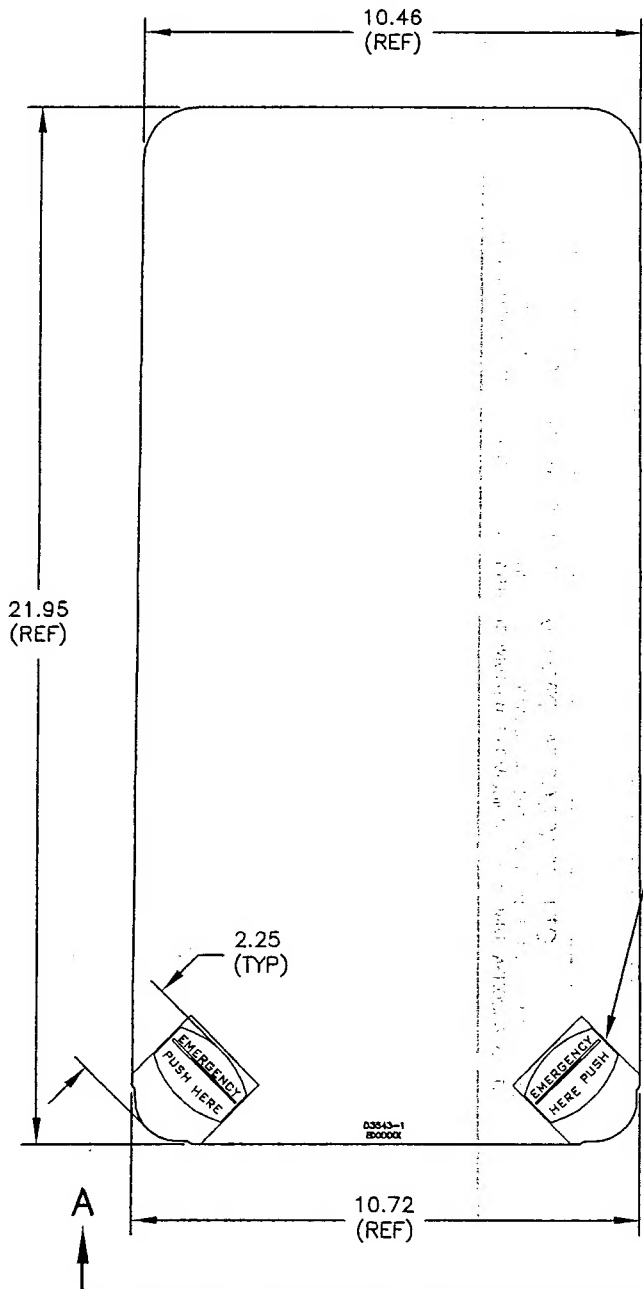
D3108-9 DECAL INSTALLED ON
INSIDE CORNERS OF WINDOW
(2 PLACES)

D3543-041 HINGE DOOR PUSH-OUT WINDOW ASSEMBLY

QTY - 041	P/N	DESCRIPTION
X	D3543-041	HINGE DOOR PUSH-OUT WINDOW ASSEMBLY
2	D3108-9	DECAL
1	D3543-1	HINGE DOOR PUSH-OUT WINDOW
A/R	PR-N3213	3M MASKING FILM (OR EQUIVALENT)

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES



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06.08.01

HINGE DOOR PUSH-OUT WINDOW

SCALE

2 OF 2

D3343

HAWKESBURY, ONTARIO, CANADA

DART AEROSPACE LTD

NOTES:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

ENGRAVE P/N D3543-1 AND B/N
ON LOWER EDGE. USE
0.125" HIGH LETTERS TO
MAXIMUM DEPTH OF 0.005"

